

## Timbergrade

### Woodfiller

#### Description

This quick and easy to use product is the ideal solution for all knots, shakes, dents and all surface imperfection in wood as well as for rectification in all types of joinery works. The paste, when mixed and applied, is ready for sanding in 12 minutes.

Shades Available - Natural, Mahogany, Oak and White. A stainable grade is also available.

#### Advantages

- Quick and easy to use.
- Economical - mix just enough for the job.
- Dimensionally stable - will not rot.
- Outstanding adhesion - easily machined.
- Chemically cures, sandable within minutes.
- Compatible with all primers and paints.

#### Technical Information

Mixing Ratio	40:1 by weight
Usable life	5 minutes
Sandable Time	12 minutes
Flash Point	31°C (90°F)
Impact Resistance	5.08 Joules
Chemical resistance	Good

Note: All testing performed at 20°C.

#### Surface Preparation

It is important that all surfaces should be dry, free from grease, oil, sawdust and all loose materials. A stronger bond will result if the substrate is roughened. Corners or edges should be pinned before the application of Timbergrade.



#### Mixing and Application Instructions

When producing special shades by blending the coloured Timbergrade, this operation should always be done prior to the addition of the hardener. As a general guide use a 24mm strip of hardener with a golf ball sized portion of paste. It is essential to mix the hardener in thoroughly. Working times can be varied by using more or less hardener as required. Apply Timbergrade with a spatula or plastic spreader but leave slightly proud to allow for sanding and always replace lids firmly.

#### Packaging

Timbergrade is available in 1.5 kg and 7 kg units.

#### Storage

Timbergrade should be stored at normal temperature, away from foodstuffs and out of the reach of children.

#### Health & Safety

Product Safety Data Sheets (SDS) are available from Nufins. SDS sheets are provided to help customers satisfy their safe handling, use and disposal needs as well as assist with any conformance requirements made locally by health and safety regulations.

SDS are continually updated to provide the latest information to our customers. We therefore recommend contacting our head office to obtain the most recent and accurate SDS before handling and using any product.

#### Limitations

For use below 5°C consult Nufins Technical Department.

#### Technical Support

Through our technical department and laboratories we can offer a comprehensive service to specifiers and contractors. Technical contacts are available to provide further information and arrange demonstrations.